



Dart Aerospace Ltd.
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D3204-11
Job Sheet 182964



Part No: D3204-11

Job Qty: 10 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM IPP Rev:D Now on Waterjet 08-01-08 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		9/14/18	0.00	0.00	Start Up Waterjet		DL 18/09/27
100	Waterjet <i>OMAX</i>	10 pcs		9/14/18	0.00	0.60	Waterjet1		DL 18/09/27
120	Mill Conv	10 pcs		9/14/18	0.00	0.81	Mill Conv 1		FRED 17/10/18
140	QC	10 pcs		9/14/18	0.00	0.00	QC8		mml 18/10/18
150	Packaging	10 pcs		9/14/18	0.00	0.00	Packaging3		MC
160	QC21-SA	10 Ea		9/14/18	0.00	0.00	QC21		DL 21 9-00

Part Op 100 - 1-Cut as per Dwg D3204

Descriptions: 120 - 1-Face to size .300" 2-Open hole to .191" as per Dwg D3204 3-Deburr

150 - *****STOCK IN LARGE FAB***** LOCATION : WA002

OCT 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X1.000	6061T6 Bar .375 X 1.00	1.0630 ft (.1063 ea)	90-Start up Operation	3056024

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.375X1.000	1	21	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.300inches $\pm$ 0.010	<i>.298</i> 0.310 0.290	<i>FRED</i>	
2	Plate	0.598inches $\pm$ 0.005	<i>.600</i> 0.603 0.593	<i>FRED</i>	
3	Plate	0.191inches $\pm$ 0.005 - 0.000	<i>0.193</i> 0.196 0.191	<i>FRED</i>	
4	Plate	0.700inches $\pm$ 0.010	<i>.704</i> 0.710 0.690		
5	Plate	0.250inches $\pm$ 0.010	0.260 0.240		
6	Plate	0.848inches $\pm$ 0.010	<i>.847</i> 0.858 0.838		
7	Plate	0.377inches $\pm$ 0.010	0.387 0.367		

Plex 9/7/18 8:05 AM Dart.Gagnon.Michelle

DART
AEROSPACE

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Container No: S114240



Part: D3204-11

Job No: 182964

Serial No/Batch: S114240

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/27/18